



#63
PATENT APPLICATION
Serial No. 09/756,825
Atty. Docket No. 2204-002205

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Group Art Unit 1725 :

In re Application of :

Kaoru SUGITA et al. :

Serial No. 09/756,825 :

Filed January 9, 2001 :

Examiner – Len Tran :

**INTERNAL CHILL CASTING
METHOD FOR MANUFACTURING
A CAST PRODUCT CONTAINING
A PIPE THEREIN**

Pittsburgh, Pennsylvania
February 28, 2002

AMENDMENT

BOX AMENDMENT NON FEE

Commissioner for Patents
Washington, D.C. 20231

Sir:

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In response to the Office Action dated November 28, 2001, the Applicants submit the following amendments and remarks.

IN THE CLAIMS:

Please rewrite the current versions of claims 1 and 8 as follows. Pursuant to 37 C.F.R. § 1.121, the following is a clean version of the rewritten claims. A marked-up version of the rewritten claims is attached as a separate sheet.

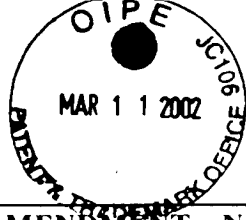
I hereby certify that this correspondence is being deposited with the United States Postal Service as First Class Mail in an envelope addressed to Commissioner for Patents, Washington, D.C. 20231 on February 28, 2002

Kimberly N. Welday
(Name of Person Mailing Papers)

Signature

02 28 2002

Date

**AMENDMENT TRANSMITTAL LETTER****BOX AMENDMENT - NON FEE**Commissioner for Patents
Washington, D.C. 20231Serial No.: 09/756,825Filing Date: January 9, 2001Examiner: Len TranGroup Art Unit: 1725Invention: **INTERNAL CHILL CASTING METHOD FOR MANUFACTURING A CAST PRODUCT
CONTAINING A PIPE THEREIN**

Transmitted herewith is an Amendment in the above-identified application.

- ☐ Small Entity Status is/has been asserted for this application under 37 CFR 1.27.
☒ No additional fee is required.
☐ The fee has been calculated as shown below:

No of Claims After Amendment	Highest No. Previously Paid For	Present Extra	Small Entity Rate	Non-Small Entity Rate	Charge
Total <u>16</u>	<u>20</u>	<u>0</u>	x \$ 9.00	x \$ 18.00	\$ <u>0.00</u>
Indep. <u>2</u>	<u>3</u>	<u>0</u>	x \$ 40.00	x \$ 80.00	\$ <u>0.00</u>
First Presentation of Multiple Dependent Claim/s			+ \$135.00	+ \$270.00	\$ <u>0.00</u>
TOTAL ADDITIONAL FEE					\$ <u>0.00</u>

- ☐ A check in the amount of \$___ is enclosed to cover the filing fee of the Notice of Appeal.
☐ A check in the amount of \$___ is enclosed for a ___-month Petition for Extension of Time.
☒ The Commissioner is hereby authorized to charge payment of the following fees associated with this communication to Deposit Account No. 23-0650. Please refund any overpayment to Deposit Account No. 23-0650. An original and two copies of this sheet are enclosed.
☒ Any additional filing fees required under 37 CFR 1.16.
☒ Any patent application processing fees under 37 CFR 1.17.

February 28, 2002
DateBy Jessica M. SchrothJessica M. Schroth
Registration No. 47,102
Attorney for Applicants
700 Koppers Building
436 Seventh Avenue
Pittsburgh, PA 15219-1818
Telephone: (412) 471-8815
Facsimile: (412) 471-4094**RECEIVED**
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Kimberly N. Welday
(Name of Registered Representative)Kimberly N. Welday 02 28 2002
Signature Date